

TECHNICAL DATA SHEET

C-300 LEMON ZEST

CURE SCHEDULE	Tack Free	45 - 60 Minutes
	24 Hours	Dry
	5 Days	Full Cure
TECHNICAL DATA	Gloss Level	50 Units at 60°
	Theoretical Solid by Weight	52 ±2%
	Theoretical Coverage (per Gallon at 1.0 Mil)	418 ft ²
	Viscosity	110 cP
	Density	1.31 g/mL
	Recommended Mil Thickness	2 mil
	Strainer Size	325
	Pencil Hardness (D3363)	H
	Scratch Hardness (D3363)	H
	Cross-Cut Tape (ASTM D3359)	2B
	Mandrel Bend (ASTM D522)	96% Resistance
	Impact (ASTM D3794)	40/0 inch-lbs
	Maximum Temperature	Color Stability 400°F Coating Stability 1000°F

Results based on coated blasted steel after 5 day full cure.

Shelf Life:

12 Months from date of shipment

NIC Industries, Inc. does not warranty the use or application of the materials

it manufactures or supplies. Our only obligation shall be to replace any

defective materials supplied by us or refund the original purchase price of that product after we have determined the product to be defective.

We assume no liability for damages of any kind and the user accepts the product "as is" and without any warranties, expressed or implied. The suitability of the product and/or intended use shall be solely the responsibility of the user.

Cerakote® C-Series Ceramic Coatings are available in various non-metal finishes and different gloss levels. Visit cerakote.com to view a complete color chart.

Contact a Cerakote sales representative to determine which coating is appropriate for your application.

All Cerakote coatings are VOC compliant under the EPA and have low to no

VOC content. To find out the VOC content of an individual coating please

contact sds@nicindustries.com for more information.

The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.