

TECHNICAL DATA SHEET

H-34094 FS GREEN

CURE SCHEDULE

Ambient Flash	15 min.
250°F	2 hours

TECHNICAL DATA

Gloss Level	2 Units at 60°
Theoretical Solid by Weight	38 ±2%
Theoretical Coverage (per Gallon at 1.0 Mil)	603 ft ²
Viscosity	73 cP
Density	1.48 g/mL
Recommended Mil Thickness	1 - 2 mil
Strainer Size	100
Pencil Hardness (D3363)	9H
Scratch Hardness (D3363)	9H
Cross-Cut Tape (ASTM D3359)	5B
Mandrel Bend (ASTM D522)	100% Resistance
Impact (ASTM D3794)	160/160 inch-lbs
Chemical Resistance (ASTM 4752)	Excellent
UV Stability (ASTM D4587)	Excellent
Maximum Temperature Color	450°F
Maximum Temperature Coating	500°F

Results based on coated blasted steel cured at 250°F for 2 hours.

Shelf Life:

12 Months from date of shipment

Cerakote® H-Series Ceramic Coatings are available in various non-metal finishes and different gloss levels. Visit cerakote.com to view a complete color chart. Contact a Cerakote sales representative to determine which coating is appropriate for your application.

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All Cerakote coatings are VOC compliant under the EPA and have low to no VOC content. To find out the VOC content of an individual coating please contact sds@nicindustries.com for more information.

The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.