

TECHNICAL DATA SHEET

MC-2200 CLEAR

CURE SCHEDULE

Tack Free
Full Cure

15 - 30 Minutes
24 hours

TECHNICAL DATA

Gloss Level	7 Units at 60°
Theoretical Solid by Weight	60 ±2%
Theoretical Coverage (per Gallon at .25 Mil)	3852 ft ²
Viscosity	8 cP
Density	.97 g/mL
Recommended Mil Thickness	.15 - .25 mil
Strainer Size	325
Pencil Hardness (D3363)	9H
Scratch Hardness (D3363)	8H
Cross-Cut Tape (ASTM D3359)	5B
Mandrel Bend (ASTM D522)	100 % Resistance
Impact (ASTM D3794)	160/140 inch-lbs

Results based on coated blasted
steel after 5 day full cure.

Shelf Life:

12 Months from date of shipment

Cerakote® MC-Series Ambient Cure Ceramic Coatings are
designed to provide a high quality, long lasting finish for a
variety of substrates.

Visit cerakote.com to view a complete color chart.

Contact a Cerakote sales representative to determine
which coating is appropriate for your application.

NIC Industries, Inc. does not warranty the use or application of the materials
it manufactures or supplies. Our only obligation shall be to replace any
defective materials supplied by us or refund the original purchase price of
that product after we have determined the product to be defective.

We assume no liability for damages of any kind and the user accepts the
product "as is" and without any warranties, expressed or implied. The suitability
of the product and/or intended use shall be solely the responsibility of the user.

All Cerakote coatings are VOC compliant under the EPA and have low to no
VOC content. To find out the VOC content of an individual coating please
contact sds@nicindustries.com for more information.

The information contained in this bulletin we believe to be correct to the best
of our knowledge and testing. The recommendations and suggestions herein
are made without guarantee or representation as to results. We recommend
that you make adequate tests in your laboratory or plant to determine if this
product meets all your requirements.