

Cerakote® GEN II NIR Ceramic Coatings (HIR Series) offer signature management and camouflage against 3rd Generation Night Vision. This LEO and Military only coating is built off the success of Cerakote H Series coatings which are used by more manufacturers than any other thin film coating.

Cerakote HIR-Series Coatings are durable, corrosion resistant and provide unparalleled levels of hardness and adhesion. These coatings are also resistant to most solvents and chemicals. The foundation for Cerakote HIR-Series Coatings is a unique ceramic technology that imparts both flexibility and excellent wear resistance to the final coating. In addition, the Cerakote HIR-Series line of products is designed for ease of application. Each product is VOC-exempt and cures quickly at room temperature.

Cure Schedule:

250°F for 2 hours

300°F for 1 hour

Cerakote HIR-Series Ceramic Coatings are available in various non-metallic finishes and different gloss levels. Visit www.cerakote.com to view a complete color chart.

Contact a Cerakote sales representative to determine which coating is appropriate for your application.

HIR-253 SOLID LEAF GREEN

Gloss Level*	2 Gloss Units at 60°
Theoretical Solids by Weight	32% \pm 2%
Theoretical Coverage per gallon at 1.0 mil	514 ft ²
Viscosity	46 cP
Recommended Film Thickness	1 - 2 mil
5% Salt Spray (ASTM B117)	TBD
Pencil Hardness (ASTM D3363)	9H
Scratch Hardness (ASTM D3363)	9H
Adhesion Cross-Cut Tape (ASTM D3359)	5B
Mandrel Bend (ASTM D522)	100% Resistance
Impact (ASTM D2794)	160/160 inch-lbs
Density (g/mL)	1.41 g/mL
Strainer Size	150

*Results based on coated blasted steel cured at 250°F for 2 hours immediately after application.

Shelf Life: 12 Months from date of shipment

NIC Industries, Inc. does not warranty the use or application of the materials it manufactures or supplies. Our only obligation shall be to replace any defective materials supplied by us or refund the original purchase price of that product after we have determined the product to be defective. We assume no liability for damages of any kind and the user accepts the product "as is" and without any warranties, expressed or implied. The suitability of the product and/or intended use shall be solely the responsibility of the user.

The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.