

# Cerakote MC-5100 Clear-Aluminum

Version number: 2.0

Revision: 04/07/2021

## SECTION 1: Identification

### 1.1 Product identifier

Trade name **Cerakote MC-5100 Clear-Aluminum**

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses **General use**

### 1.3 Details of the supplier of the safety data sheet

NIC Industries, Inc  
7050 6th St.  
White City Oregon 97503  
United States

Telephone: 866-774-7628  
e-mail: sds@nicindustries.com  
Website: www.nicindustries.com

### 1.4 Emergency telephone number

Emergency information service **1-800-633-8253 (USA & Canada) or 001-1-801-629-0667 (International)**

The information contained in this Safety Data Sheet (SDS) is, to the best of our knowledge, true and accurate and presented in good faith. NIC Industries, Inc. makes no warranties, expressed or implied, as to the accuracy and adequacy of this information. Because many factors may affect processing or application/use of this product, this data is offered solely for the user's consideration, investigation and verification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or process. Regulatory requirements are subject to change and may differ from one location to another. It is the responsibility of the buyer/user to ensure its activities comply with all local, state and federal regulations.

## SECTION 2: Hazard(s) identification

### 2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Section	Hazard class	Category	Hazard class and category	Hazard statement
A.3	Serious eye damage/eye irritation	1	Eye Dam. 1	H318
A.4S	Skin sensitization	1	Skin Sens. 1	H317
B.6	Flammable liquid	3	Flam. Liq. 3	H226

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

The product is combustible and can be ignited by potential ignition sources.

### 2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word **DANGER**

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## - Pictograms

GHS02, GHS05, GHS07



## - Hazard statements

H226 Flammable liquid and vapor.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.

## - Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ventilating/lighting equipment.  
 P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear protective gloves/eye protection/face protection.  
 P302+P352 If on skin: Wash with plenty of water.  
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 Immediately call a poison center/doctor.  
 P321 Specific treatment (see on this label).  
 P363 Wash contaminated clothing before reuse.  
 P370+P378 In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.  
 P403+P235 Store in a well-ventilated place. Keep cool.  
 P501 Dispose of contents/container to industrial combustion plant.

## - Hazardous ingredients for labelling

Ambient Curable Refractory Resin, d-limonene, Curative

## 2.3 Other hazards

Hazards not otherwise classified

May be harmful in contact with skin (GHS category 5: acutely toxic - dermal).  
 May be harmful if inhaled (GHS category 5: acutely toxic - inhalation).  
 Very toxic to aquatic life with long lasting effects (GHS category 1: aquatic toxicity - acute and/or chronic).

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not relevant (mixture)

### 3.2 Mixtures

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## Description of the mixture

Name of substance	Identifier	Wt%
Silicon Based Carrier Solvent	CAS No Trade Secret	50 - < 75
Ambient Curable Refractory Resin	CAS No Trade Secret	10 - < 25
Curative	CAS No Trade Secret	10 - < 25
d-limonene	CAS No 5989-27-5	1 - < 5
Surfactant	CAS No Trade Secret	< 1

\*\* Trade Secret: In accordance with OSHA Hazard Communication Standard 29 CFR 1910.1200(i) and in accordance with the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS), the specific identity and/or exact percentage (concentration) of the composition has been withheld as a "Trade Secret."

## SECTION 4: First-aid measures

### 4.1 Description of first-aid measures

#### General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

#### Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

#### Following skin contact

After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap.

#### Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

#### Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

### 4.3 Indication of any immediate medical attention and special treatment needed

None.

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## SECTION 5: Fire-fighting measures

### 5.1 Extinguishing media

Suitable extinguishing media

Water spray, Dry extinguishing powder, BC-powder, Carbon dioxide (CO<sub>2</sub>)

### 5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products

Nitrogen oxides (NO<sub>x</sub>), Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>)

### 5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

### 6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

### 6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains.

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder.

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

### 6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.

- Specific notes/details

Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air. Vapors may form explosive mixtures with air.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

### 7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight.

- Flammability hazards

Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight.

- Ventilation requirements

Use local and general ventilation. Ground/bond container and receiving equipment.

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

### 7.3 Specific end use(s)

See section 16 for a general overview.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

This information is not available.

### 8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

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**Skin protection**

**- Hand protection**

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/ impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

**- Other protection measures**

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

**Respiratory protection**

In case of inadequate ventilation wear respiratory protection.

**Environmental exposure controls**

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

**Appearance**

Physical state	Liquid
Color	Clear
Odor	Ammoniacal

**Other safety parameters**

pH (value)	Not determined
Melting point/freezing point	Not determined
Initial boiling point and boiling range	100 °C
Flash point	34 °C
Evaporation rate	Not determined
Flammability (solid, gas)	Not relevant (fluid)
Vapor pressure	530 Pa at 25 °C
Density	Not determined
Vapor density	Not available
Relative density	Not available
Solubility(ies)	Not determined

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Partition coefficient

- n-octanol/water (log KOW)	Not available
Auto-ignition temperature	245 °C
Viscosity	Not determined
Explosive properties	None
Oxidizing properties	None

**9.2 Other information**

Temperature class (USA, acc. to NEC 500)	T2C (maximum permissible surface temperature on the equipment: 230°C)
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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.

If heated:

Risk of ignition.

**10.2 Chemical stability**

See below "Conditions to avoid".

**10.3 Possibility of hazardous reactions**

No known hazardous reactions.

**10.4 Conditions to avoid**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Moisture.

Hints to prevent fire or explosion

Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

**10.5 Incompatible materials**

Oxidizers. Alkalines. Strong acids. Water.

**10.6 Hazardous decomposition products**

Carbon dioxide, carbon monoxide, and silicon oxides may be produced from all coating formulations. Hazardous combustion products: see section 5.

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Test data are not available for the complete mixture.

#### Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

#### Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

#### Acute toxicity

Shall not be classified as acutely toxic.

GHS of the United Nations, annex 4: May be harmful in contact with skin or if inhaled.

#### Acute toxicity estimate (ATE) of components of the mixture

Name of substance	CAS No	Exposure route	ATE
Ambient Curable Refractory Resin	Trade Secret	Oral	500 mg/kg
Surfactant	Trade Secret	Inhalation: vapor	11 mg/l/4h
Surfactant	Trade Secret	Inhalation: dust/mist	1.9 mg/l/4h

#### Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

#### Serious eye damage/eye irritation

Causes serious eye damage.

#### Respiratory or skin sensitization

May cause an allergic skin reaction.

#### Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

#### Carcinogenicity

Shall not be classified as carcinogenic.

#### IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Name of substance	CAS No	Classification	Number
d-limonene	5989-27-5	3	

#### Legend

3 Not classifiable as to carcinogenicity in humans

#### Reproductive toxicity

Shall not be classified as a reproductive toxicant.

#### Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).



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Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

## SECTION 12: Ecological information

### 12.1 Toxicity

Very toxic to aquatic life with long lasting effects.

Aquatic toxicity (acute) of components of the mixture					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Silicon Based Carrier Solvent	Trade Secret	LC50	>19 µg/l	Fish	96 h
Silicon Based Carrier Solvent	Trade Secret	EC50	>20 µg/l	Aquatic invertebrates	48 h
Silicon Based Carrier Solvent	Trade Secret	ErC50	>9.4 µg/l	Algae	72 h
Curative	Trade Secret	LC50	57 mg/l	Fish	96 h
Curative	Trade Secret	EC50	>100 mg/l	Aquatic invertebrates	48 h
Curative	Trade Secret	ErC50	31 mg/l	Algae	72 h
d-limonene	5989-27-5	LC50	720 µg/l	Fish	96 h
d-limonene	5989-27-5	EC50	688 µg/l	Fish	96 h
d-limonene	5989-27-5	ErC50	0.32 mg/l	Algae	72 h

Aquatic toxicity (chronic) of components of the mixture					
Name of substance	CAS No	Endpoint	Value	Species	Exposure time
Silicon Based Carrier Solvent	Trade Secret	EC50	>15 µg/l	Aquatic invertebrates	21 d
Curative	Trade Secret	EC50	1,000 mg/l	Microorganisms	3 h
d-limonene	5989-27-5	EC50	<0.67 mg/l	Fish	8 d
d-limonene	5989-27-5	LC50	0.41 mg/l	Fish	8 d

### 12.2 Persistence and degradability

Data are not available.

### 12.3 Bioaccumulative potential

Data are not available.

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**12.4 Mobility in soil**

Data are not available.

**12.5 Results of PBT and vPvB assessment**

Data are not available.

**12.6 Endocrine disrupting properties**

None of the ingredients are listed.

**12.7 Other adverse effects**

Data are not available.

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Waste treatment-relevant information

Solvent reclamation/regeneration.

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

**Remarks**

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

**SECTION 14: Transport information**

**14.1 UN number**

DOT	UN 1263
IMDG-Code	UN 1263
ICAO-TI	UN 1263

**14.2 UN proper shipping name**

DOT	Paint related material
IMDG-Code	PAINT RELATED MATERIAL
ICAO-TI	Paint related material

**14.3 Transport hazard class(es)**

DOT	3
IMDG-Code	3
ICAO-TI	3

**14.4 Packing group**

DOT	III
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IMDG-Code	III
ICAO-TI	III
<b>14.5 Environmental hazards</b>	hazardous to the aquatic environment
Environmentally hazardous substance (aquatic environment)	Silicon Based Carrier Solvent
<b>14.6 Special precautions for user</b>	
There is no additional information.	
<b>14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code</b>	
The cargo is not intended to be carried in bulk.	

**Information for each of the UN Model Regulations**

**Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information**

Particulars in the shipper's declaration	UN1263, Paint related material, 3, III, environmentally hazardous
Danger label(s)	3, fish and tree
 	
Environmental hazards	YES (hazardous to the aquatic environment)
Special provisions (SP)	367, B1, B52, B131, IB3, T2, TP1, TP29
ERG No	128

**International Maritime Dangerous Goods Code (IMDG) - Additional information**

Marine pollutant	YES (hazardous to the aquatic environment) (Silicon Based Carrier Solvent)
Danger label(s)	3, fish and tree
 	
Special provisions (SP)	163, 223, 367, 955
Excepted quantities (EQ)	E1
Limited quantities (LQ)	5 L
EmS	F-E, <u>S-E</u>
Stowage category	A

**International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information**

Environmental hazards	YES (hazardous to the aquatic environment)
Danger label(s)	3
	
Special provisions (SP)	A3, A72, A192

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Excepted quantities (EQ)	E1
Limited quantities (LQ)	10 L

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations specific for the product in question

#### National regulations (United States)

##### Superfund Amendment and Reauthorization Act (SARA TITLE III )

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

- Specific Toxic Chemical Listings (EPCRA Section 313)

none of the ingredients are listed

##### Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

none of the ingredients are listed

##### Clean Air Act

none of the ingredients are listed

##### Right to Know Hazardous Substance List

- Toxic or Hazardous Substance List (MA-TURA)

none of the ingredients are listed

- Hazardous Substances List (MN-ERTK)

none of the ingredients are listed

- Hazardous Substance List (NJ-RTK)

Name of substance	CAS No	Remarks	Classifications
d-limonene	138-86-3		F2

#### Legend

F2 Flammable - Second Degree

- Hazardous Substance List (Chapter 323) (PA-RTK)

none of the ingredients are listed

- Hazardous Substance List (RI-RTK)

none of the ingredients are listed

##### California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

none of the ingredients are listed

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## Industry or sector specific available guidance(s)

### NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	3	Material that can be ignited under almost all ambient temperature conditions
Health	3	Material that, under emergency conditions, can cause serious or permanent injury
Instability	0	Material that is normally stable, even under fire conditions
Special hazard	W	Material that can react with water with some release of energy, but not violently

## National inventories

Country	Inventory	Status
AU	AICS	Not all ingredients are listed
CA	DSL	Not all ingredients are listed
CA	NDSL	Not all ingredients are listed
CN	IECSC	Not all ingredients are listed
EU	ECSI	Not all ingredients are listed
EU	REACH Reg.	Not all ingredients are listed
JP	CSCL-ENCS	Not all ingredients are listed
JP	ISHA-ENCS	Not all ingredients are listed
KR	KECI	Not all ingredients are listed
MX	INSQ	Not all ingredients are listed
NZ	NZIoC	Not all ingredients are listed
PH	PICCS	Not all ingredients are listed
TR	CICR	Not all ingredients are listed
TW	TCSI	All ingredients are listed
US	TSCA	Not all ingredients are listed

### Legend

AICS	Australian Inventory of Chemical Substances
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
ISHA-ENCS	Inventory of Existing and New Chemical Substances (ISHA-ENCS)
KECI	Korea Existing Chemicals Inventory
NDSL	Non-domestic Substances List (NDSL)
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)

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Legend

REACH Reg. REACH registered substances  
 TCSI Taiwan Chemical Substance Inventory  
 TSCA Toxic Substance Control Act

## 15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

## SECTION 16: Other information, including date of preparation or last revision

### Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
49 CFR US DOT	49 CFR U.S. Department of Transportation
ATE	Acute Toxicity Estimate
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
DOT	Department of Transportation (USA)
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
ErC50	≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control
ERG No	Emergency Response Guidebook - Number
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
ICAO-TI	Technical instructions for the safe transport of dangerous goods by air
IMDG	International Maritime Dangerous Goods Code
IMDG-Code	International Maritime Dangerous Goods Code
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
MARPOL	International Convention for the Prevention of Pollution from Ships (abbr. of "Marine Pollutant")
NLP	No-Longer Polymer
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic

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Abbr.	Descriptions of used abbreviations
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
vPvB	Very Persistent and very Bioaccumulative

## Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

## Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

## List of relevant phrases (code and full text as stated in chapter 2 and 3)

Code	Text
H226	Flammable liquid and vapor.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.